

Calculating a 5G Load On a Roll Bar

**Presented by Chris Jones, Chief Judge and Foundation Board Member
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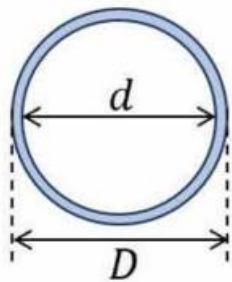
The Roll Bar Rule



5.2.2.2 Minimum Dimensions – The roll bar must be sized to withstand a 5G vertical load without yielding, based on the weight of the vehicle with the driver and all support equipment included. Teams must provide this calculation as part of their registration documentation. Teams not calculating for 5G vertical load must have roll bar tubing with a minimum outside diameter of 5 cm. and minimum wall thickness of 1.0 mm for chromoly steel, 1.5 mm for carbon steel, and 3.2 mm for aluminum.

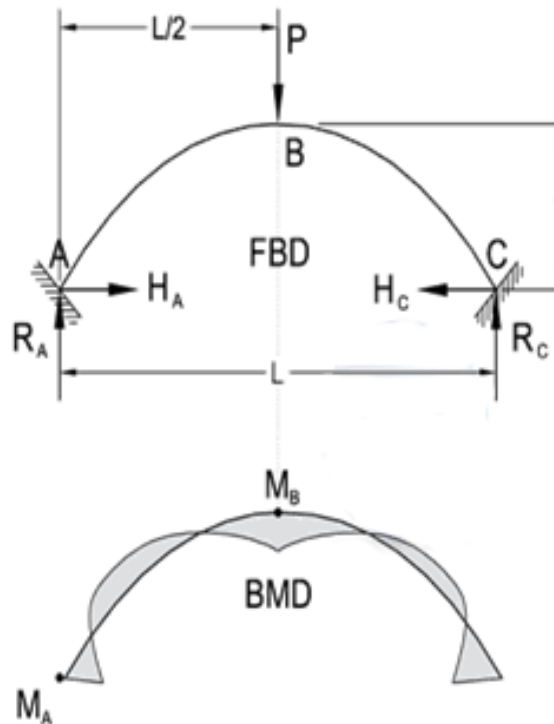
How do I do this?

- Strength of Materials Calculation to bending stress from 5G load is less than yield strength of rollbar material



$$d = D - (2 * t)$$

$$I = \frac{(D^4 - d^4) * \pi}{64}$$



Support Reactions

$$R_A = R_C \dots \dots \dots = \frac{P}{2}$$

$$H_A = H_C \dots \dots \dots = \frac{15PL}{64f}$$

Bending Moments

$$M_A = M_C \dots \dots \dots = \frac{PL}{32}$$

$$M_B \dots \dots \dots = \frac{3PL}{64}$$

Our Car Example



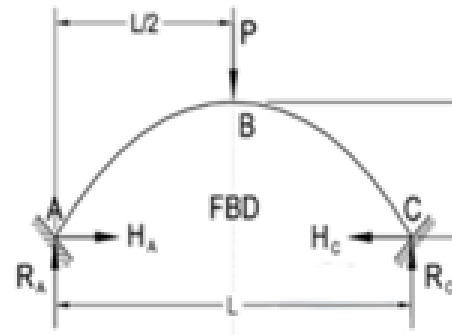
Car Weight	800	lbs	362.8	Kg
Roll Bar Width	32	in	1.219	m
Roll Bar Height	36	in	0.9144	m
Tube OD	2	in	0.0381	m
Wall Thickness	0.100	in	0.001524	m



Let's Write Down What We Know

Warning: Information will be verified at scrutineering. Cars weighing more than the listed value or not matching the given information will be disqualified.

1. Mass of the vehicle (m)
2. Roll Bar Height (f)
3. Roll Bar Width (L)
4. Roll Bar Outside Diameter (D)
5. Roll Bar Wall Thickness (t)
6. Material Type
7. Yield Strength



<u>362.8</u>	Kg
<u>1.219</u>	m
<u>0.9144</u>	m
<u>0.0381</u>	m
<u>0.001524</u>	m
AISI 1010 Mild Steel	
<u>305</u>	MPa

m is the mass of the solar car in Kg including the driver

Yield strength can be found on the data sheets from your metal distributor or **ASTM/ASME** guidelines

Step 1 – Calculate 5G Load

Step One Calculate 5G Load

Load (P)

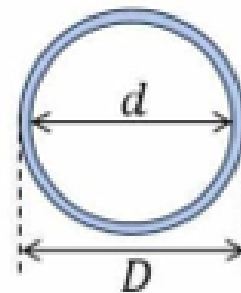
$$P = 5 * 9.8 \frac{m}{s^2} * m$$

17778 N

m is the mass of the solar car in Kg including the driver

Step 2 – Calc Moment of Inertia

Calculate Moment of Inertia for tube



Roll Bar inner diameter (d)

$$d = D - (2 * t)$$

$$\underline{\underline{0.04826 \text{ m}}}$$

Moment of Inertia (I)

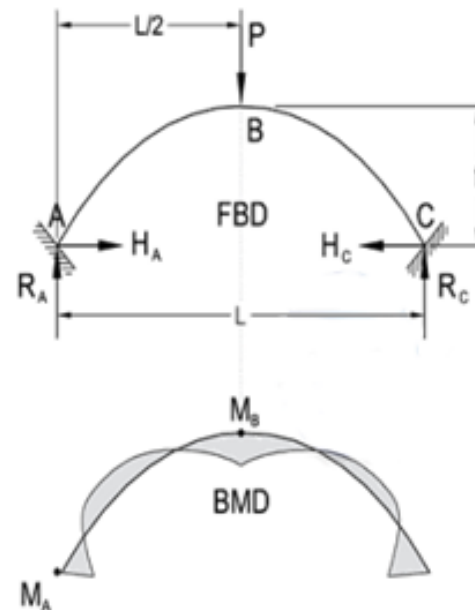
$$I = \frac{(D^4 - d^4) * \pi}{64}$$

$$\underline{\underline{6.06E-08 \text{ m}^4}}$$

Step 3 – Calc Forces and Moments



Calculate Reaction Forces and Moments



Support Reactions

$$R_A = R_C \dots \dots \dots = \frac{P}{2}$$

$$H_A = H_C \dots \dots \dots = \frac{15PL}{64f}$$

Bending Moments

$$M_A = M_C \dots \dots \dots = \frac{PL}{32}$$

$$M_B \dots \dots \dots = \frac{3PL}{64}$$

Vertical Reaction Force (R_a)

8889 N

Horizontal Reaction Force (H_a)

3704 N

Peak Moment (M_B)

677 N*m

Step 4 – The Stress



Calculate Resulting stress

Bending Stress (σ_b)

$$\sigma_b = \frac{M_B * \frac{D}{2}}{I}$$

$$\frac{284}{19} \text{ MPa}$$

Shear Stress (σ_s)

$$\sigma_s = \frac{H_a}{\pi \left(\left(\frac{D}{2} \right)^2 - \left(\frac{d}{2} \right)^2 \right)}$$

$$\frac{19}{19} \text{ MPa}$$

Step 5 – Will it Work?



Step Five
Determine Suitability

$$\frac{284 \text{ MPa}}{\text{Bending Stress } (\sigma_b) [\text{Line 14}]} \text{ \& } \frac{19 \text{ MPa}}{\text{Sheer Stress } (\sigma_s) [\text{Line 15}]} < \frac{305 \text{ MPa}}{\text{Yield Strength } [\text{Line 7}]}$$

The bending stress [284 MPa] is less than the yield strength [305 MPa] So the Rollbar will not yield under a 5G Load

Questions?

